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"The rule of thumb is provide at least 80% contact between each machined foot and its point of contact on a baseplate, frame, or soleplate" (The Shaft Alignment Handbook, 3rd Edition, p.300). I have always tried for a minimum of 50% contact, while making sure the shim is equal around the periphery of the bolt.

What Size Shims Should I Use? - VibrAlign
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What Is Shaft Centerline Alignment? Shaft centerline alignment is the positioning of the rotational centers of two or more shafts such that they are co-linear when the machines operate under normal conditions. ... Piotrowski, J., Shaft Alignment Handbook, 3rd Edition, 2007. Davis, T. B., Nelson, C., Audel's Millwrights and Mechanics Guide ...

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